

### **SECTION-A**

1. How is Environmental Studies multi-disciplinary in nature?
2. What are the ecological uses of forests? What are the major causes of Deforestation?

### **SECTION-B**

3. Define Ecological Succession. Describe the process of Succession.
4. What are hot-spots of Biodiversity? What are the major threats to Biodiversity?

### **SECTION-C**

5. What are natural Disasters? What do you understand by Disaster Management?
6. What is Global Warming? What measures can be taken to mitigate it?

### **SECTION-D**

7. What is Universal Declaration of Human Rights? How can it help in achieving goals of equity, justice and sustainability?
8. What is Population stabilization? Discuss the family welfare program in Indian context.